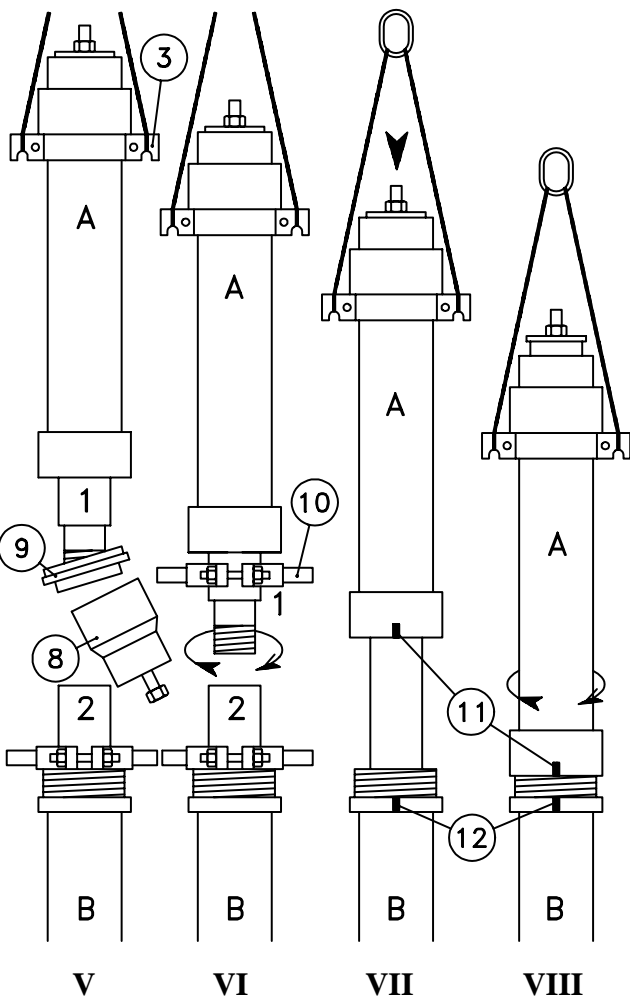


The piston is composed of two elements:

- lower cylinder element with inserted the higher ram element <2>.
- higher cylinder element <A> with inserted the lower ram element <1>.

Assembly phase sequence

- I** Suspend the lower cylinder element with the special hangers <3> and lean it on its base.
- II** Unscrew and remove the protection cover <4>.
- III** Hang up the lower cylinder element <2> with its hook and unscrew for about 10-15 cm.
- IV** Apply the hangers <6> on the ram part that juts out, so that it can not re-enter, and then unscrew and remove the protection cover of the cylinder <7>.
- V** Apply the hangers <3> to the higher cylinder element <A>, lift the cylinder and line it up in the assembly position, and then remove the rubber cover <8> and unthread the ring of ram support <9>.
- VI** Apply the hangers <10> to the higher cylinder element <1>, and then make the split ram as indicated in the instruction 09172/G.
- VII** Remove the hangers from the ram and then lower the cylinder, carefully lining up the two millings <11> e <12> which indicate the thread beginning.
- VIII** Make the Split Cylinder as indicated in the instruction 09172/G.



**SPLIT RAM
ASSEMBLY**



Start Elevator Srl

09 171 / G

rev. 0

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